

BRICK® 600

SPECIFICATIONS

| Composition | Average Thickness | Carrier | Certifications |
|-------------|-------------------|------------------------|---------------------------|
| PU | 600 microns | Non adhesive Polyester | REACH n° 1907/2006/EU |

APPLICATION INSTRUCTIONS

| APPLIES ON | SUGGESTED CUTTING SETTINGS | | | TRANSFER SETTINGS | | | |
|--|----------------------------|----------|-----------|-------------------|---------------|---------------------------|------|
| cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles) | Blade | Pressure | Speed | Time | Temperature | Pressure | Peel |
| | 60° | 80 gf | 10 cm/sec | 25 seconds | 155°C (311°F) | medium/high (2,5-3,5 bar) | cold |

NOTE: Due to the thickness of the material, we do not recommend cutting details of dimensions less than 0,5 cm

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier cold

PRODUCT HIGHLIGHTS

- Thick product
- Adds dimension to any logo
- Matt finish

NOTE: We highly recommend to perform a test, before launching a production!

CARE AND WASHING RECOMMENDATIONS

| Washing | Ironing | Tumble dry | Dry cleaning | Storage Shelf Life | Storage Temperature | Storage Conditions | Position |
|-----------------------------|---------------------|--------------------|--------------|--------------------|-----------------------|-----------------------------|----------|
| Up to 60°C, best inside-out | YES best inside-out | YES (cotton cycle) | NO | Up to 2 years | Between 18°C and 26°C | Away from sunlight and dust | Vertical |

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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